

# 3M™ Reusable Respirator Trade-in, Trade-out Program

Get FREE 3M™ Reusable Respirator facepieces\* in exchange for competitive facepieces and your purchase of 3M™ Cartridges and/or Filters. \*\*

## What's in it for you?

**Cost savings.** Upgrade your existing reusable respirator facepieces for free.

**Support.** Whether it's your regional sales representative, our technical service team or our online resources, we're here to help you along the way.

## What do you do to make it happen?

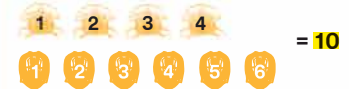
1. Contact your local 3M safety representative to confirm and process trade-in request, or call our customer service number: 1-800-328-1667.
2. User must order cartridges and filters from a 3M Authorized Distributor.
3. 3M will ship free facepieces to the distributor or end-user. Free product must be in case quantities
4. End-user, distributor or 3M sales rep collects and appropriately disposes of competitive facepieces.

### Trade-in Offer Example

Trade in your competitive facepieces...  
(Minimum quantity: 10)



Get the same number of 3M™ Reusable Respirator facepieces FREE...  
(Mix and match styles)



...when you order the appropriate number of cartridges and/or filters from a 3M distributor  
(See chart below)

4 x 2 = 8 pairs    6 x 10 = 60 pairs

### Trade-in Ratio of Cartridges/Filters per Facepiece

Facepiece	Half				Full		
	6000 Series	6500 Series	7500 Series	HF-800 Series***	6000 Series	FF-400 Series	FF-800 Series***
Cartridges and/or Filter Purchase Quantity per Facepiece	2 pairs	2 pairs	3 pairs	5 pairs	4 pairs	10 pairs	10 Pairs

\*A minimum selection of 10 assorted facepieces necessary to meet trade-in program requirements. 3M ships in case quantities only

\*\*See chart for trade-in ratio of cartridges or filters to be purchased for each qualifying trade-in facepiece.

\*\*\*Secure Click facepieces qualify only for competitive product trade-out.

**Interested in getting started? Learn more at [3M.com/RRtradein](https://www.3m.com/RRtradein)**



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3M reserves the right to modify, discontinue, or terminate this offer at any time and without prior notice. Offer open to end-users of reusable respiratory products in the United States and valid between January 1, 2023 to December 31, 2023. Please allow at least 2-4 weeks for delivery. 3M is not liable for undelivered packages. This offer cannot be combined with any other promotion void where prohibited.

3M PSD products are for occupational use only.

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